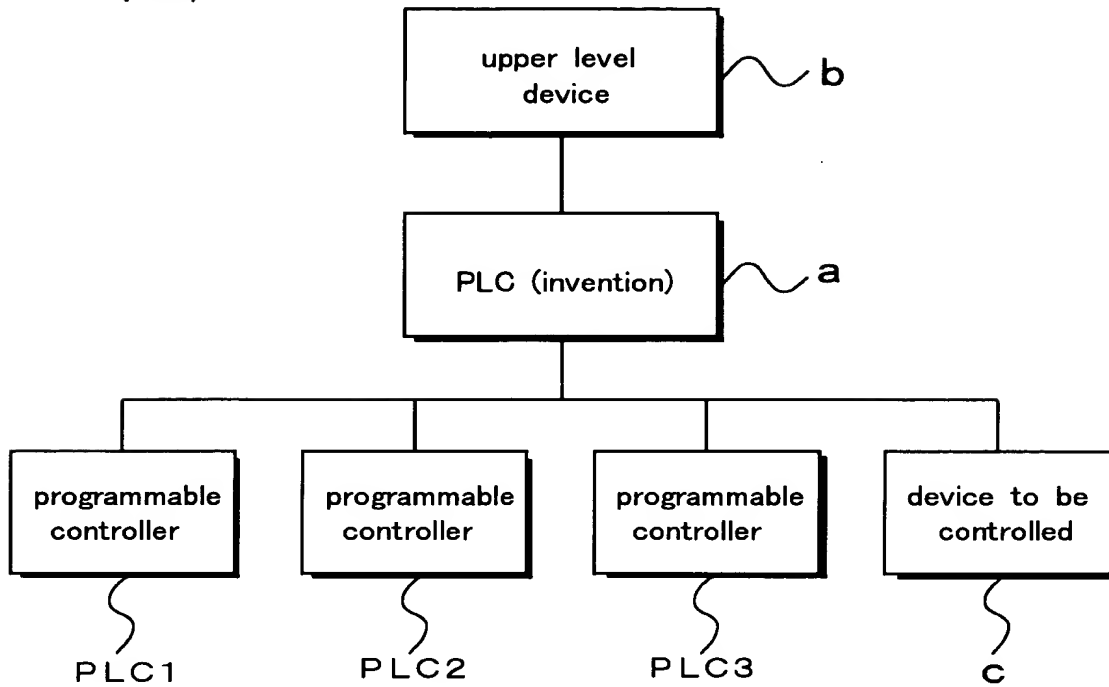
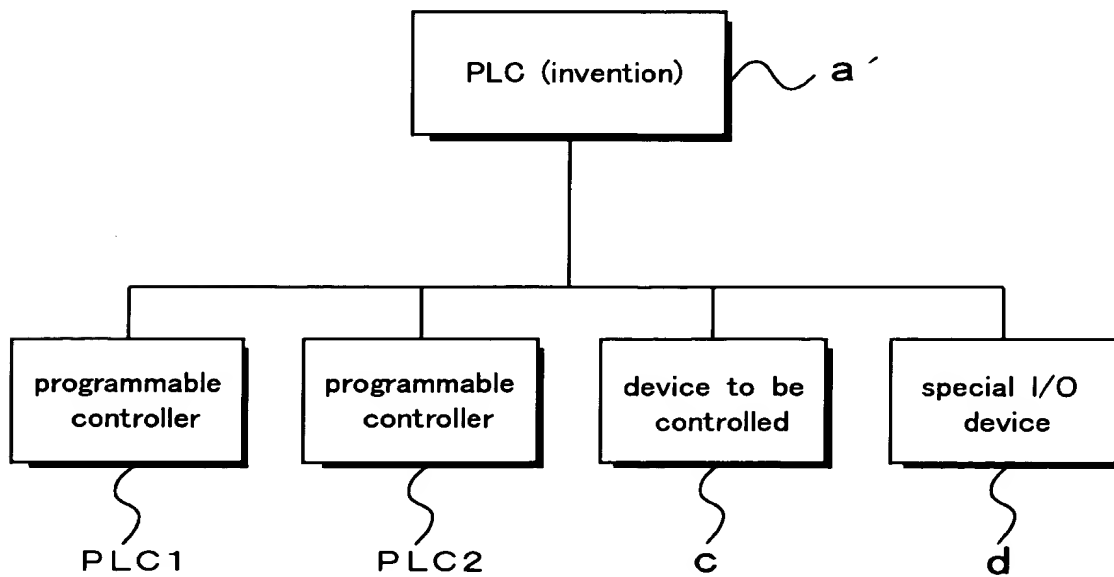


Fig. 1

( A )



( B )



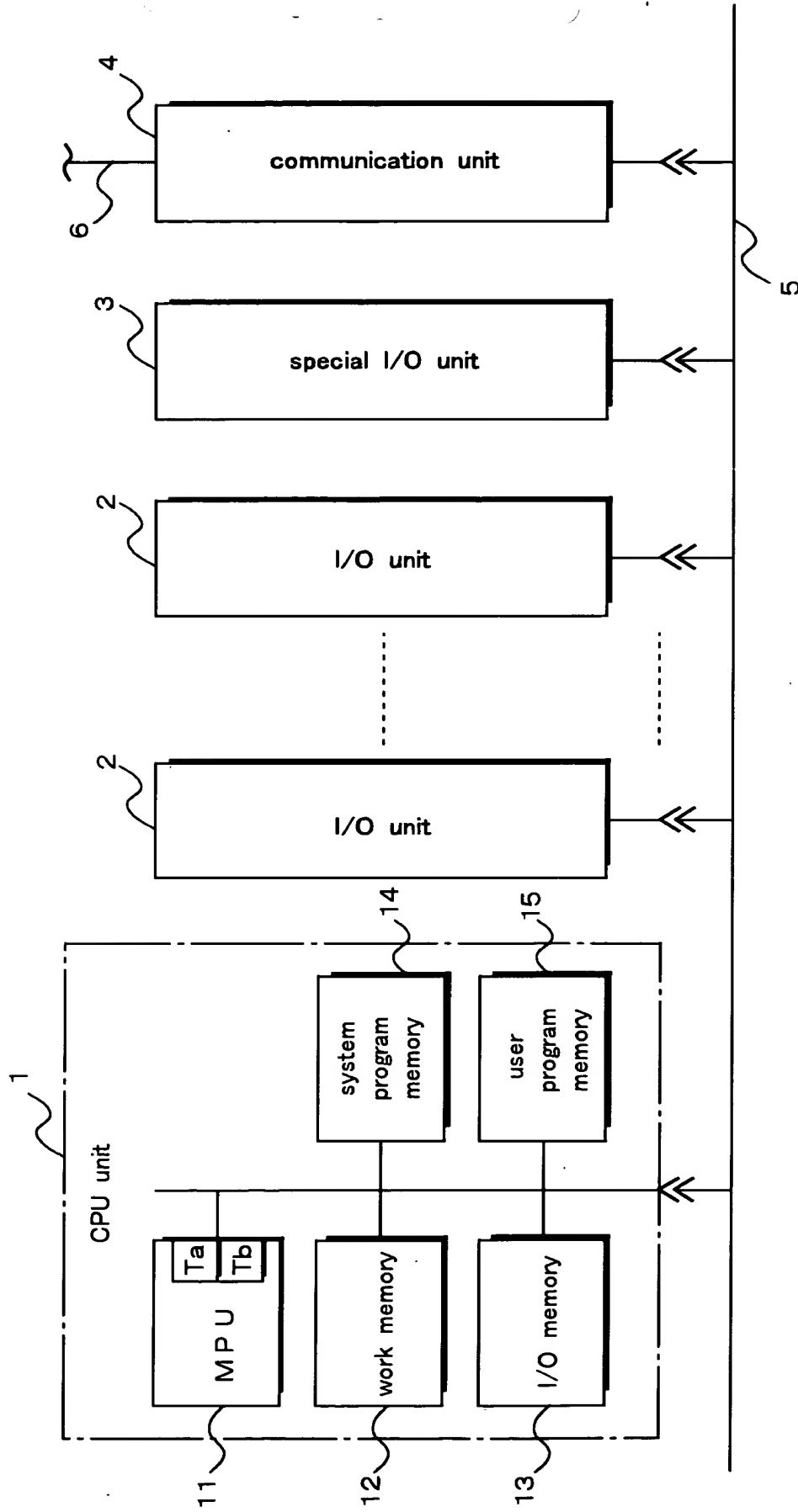


Fig.2

FIG. 2

Fig.3

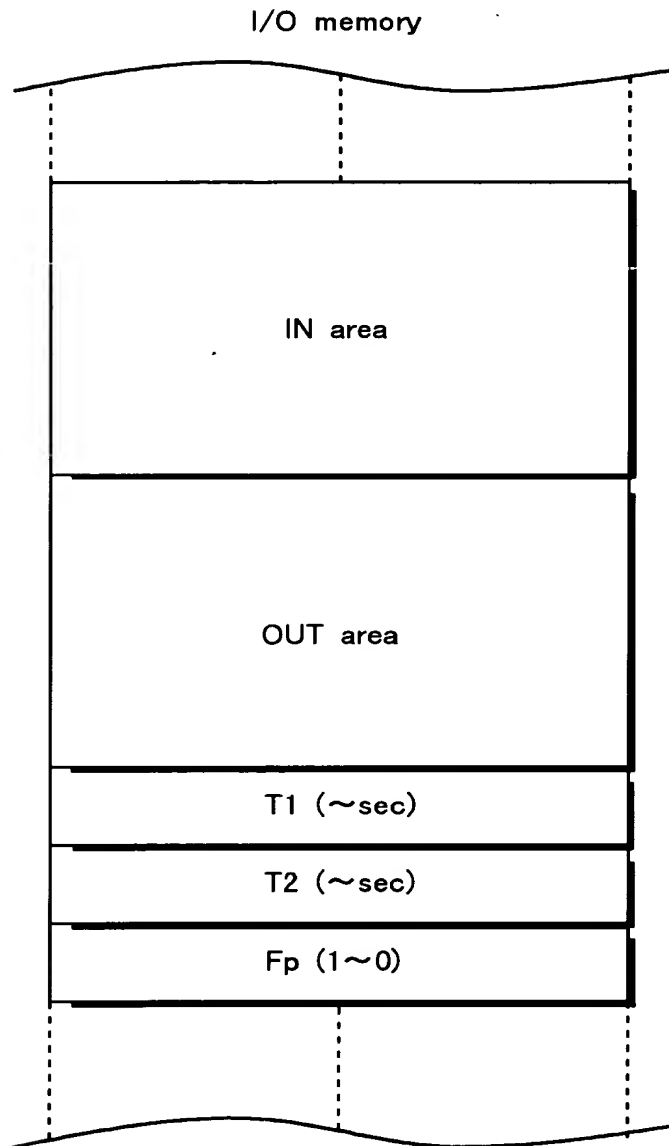


FIG. 3

Fig. 4

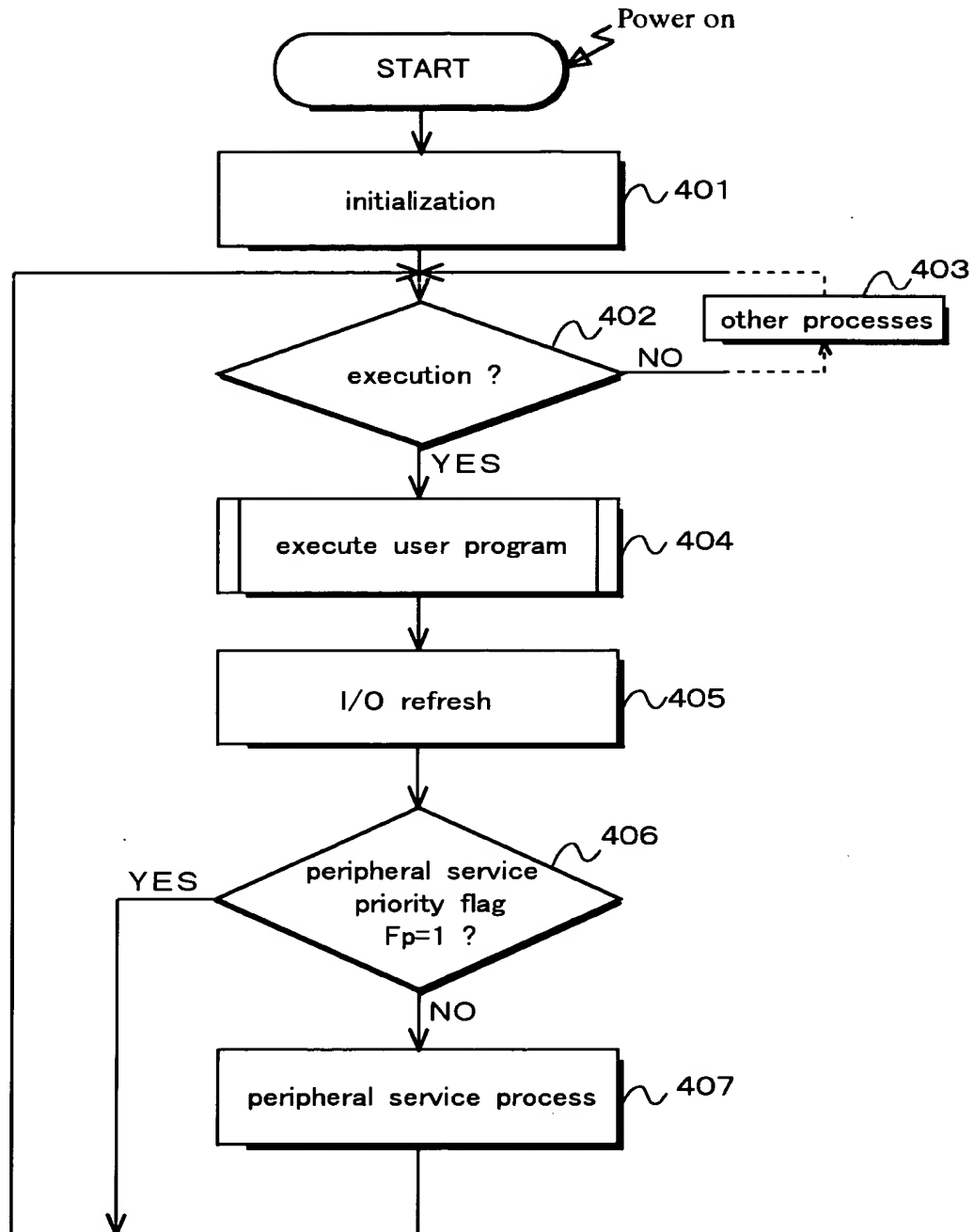
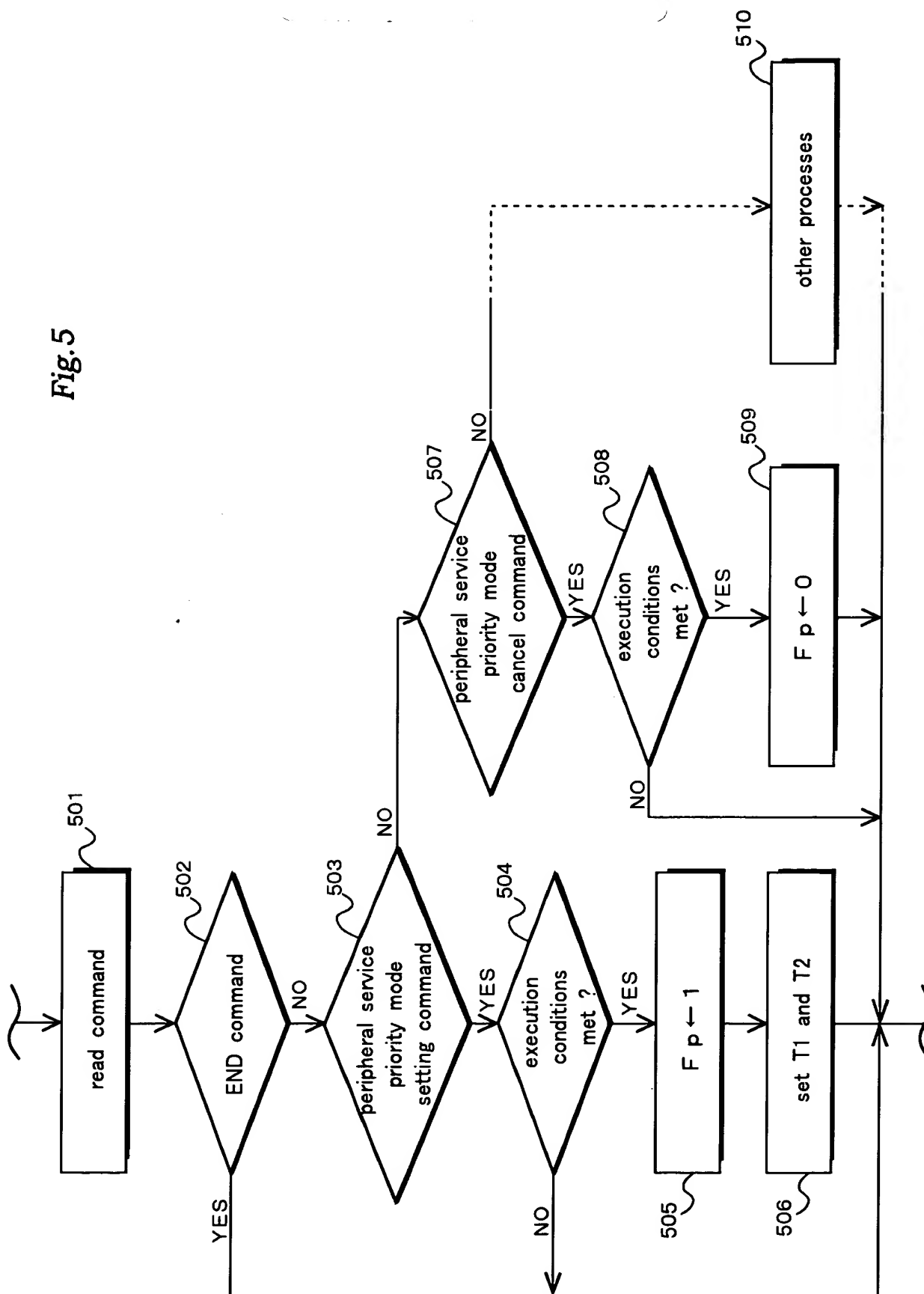


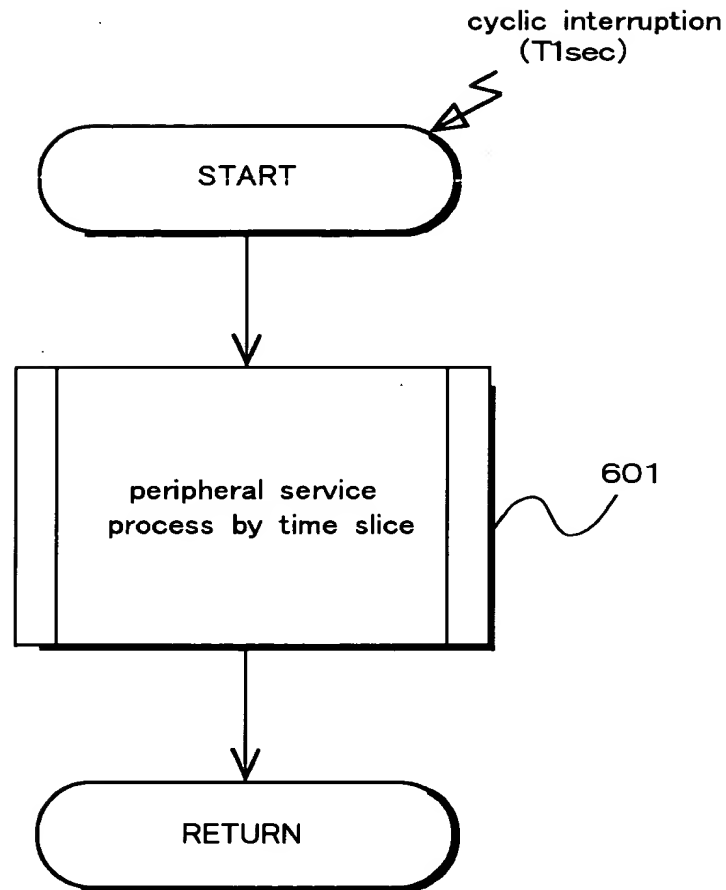
Fig.5



Title: PROGRAMMABLE  
CONTROLLER

Inventor(s): Kazuaki TOMITA  
DOCKET NO.: 058856/0104

Fig.6



Patented 2550000

Fig. 7

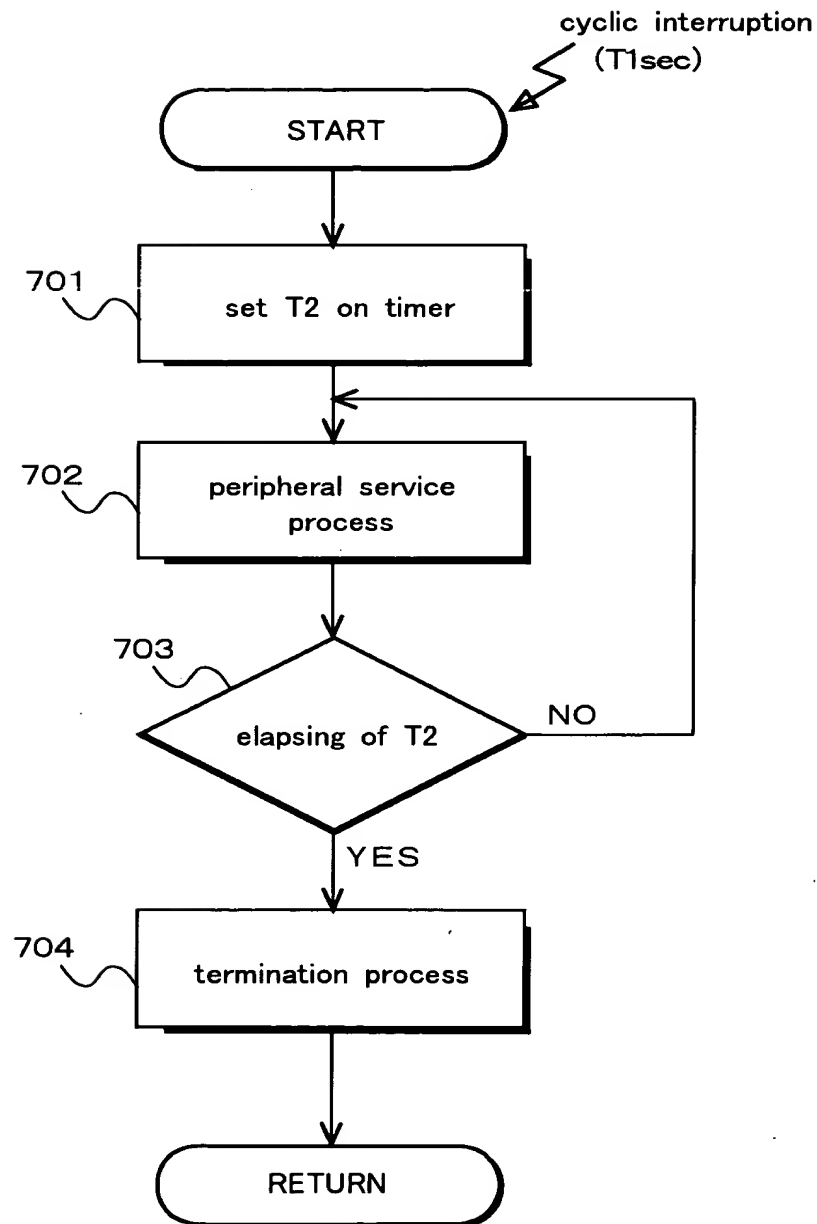


Fig.8

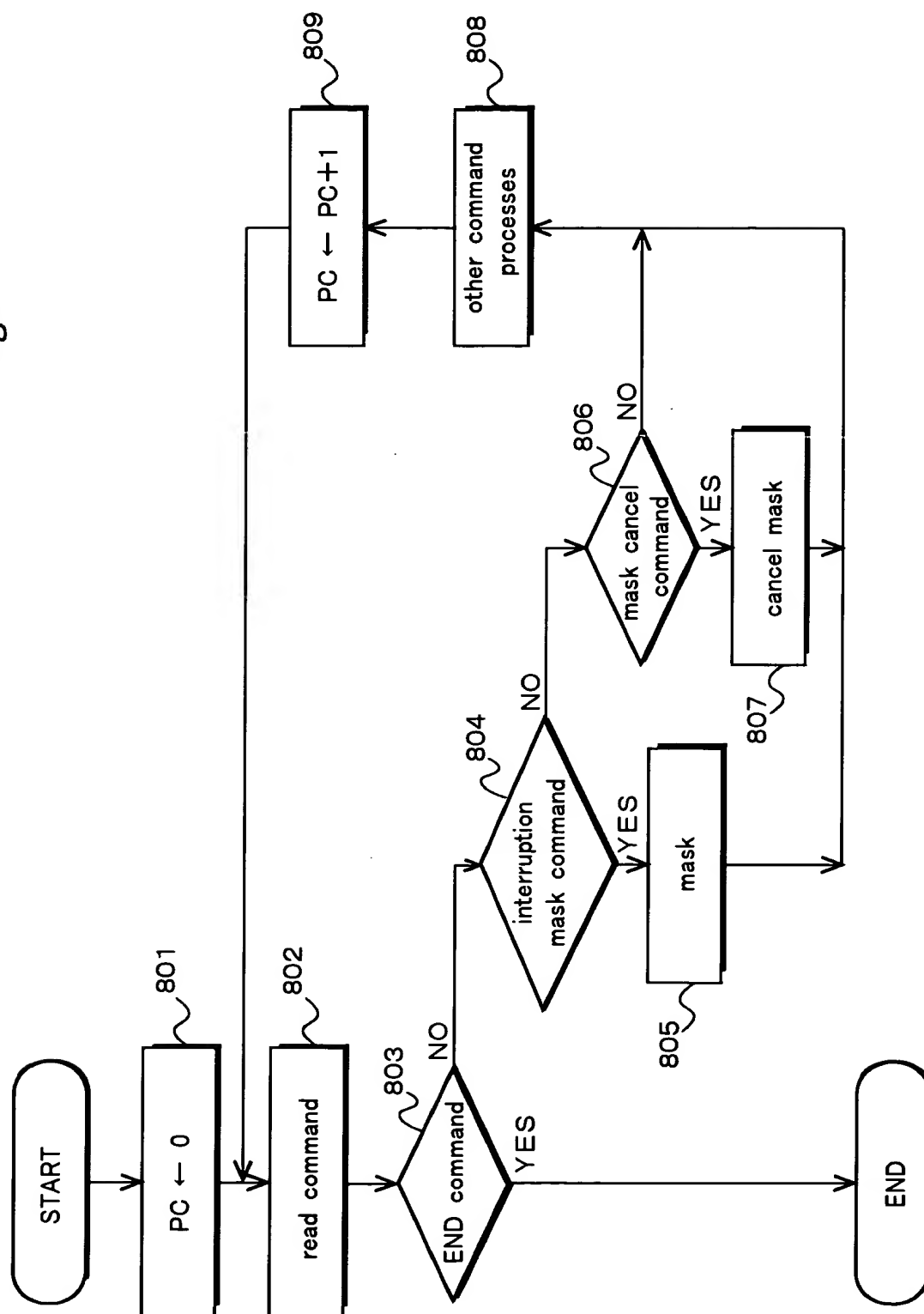




Fig.9

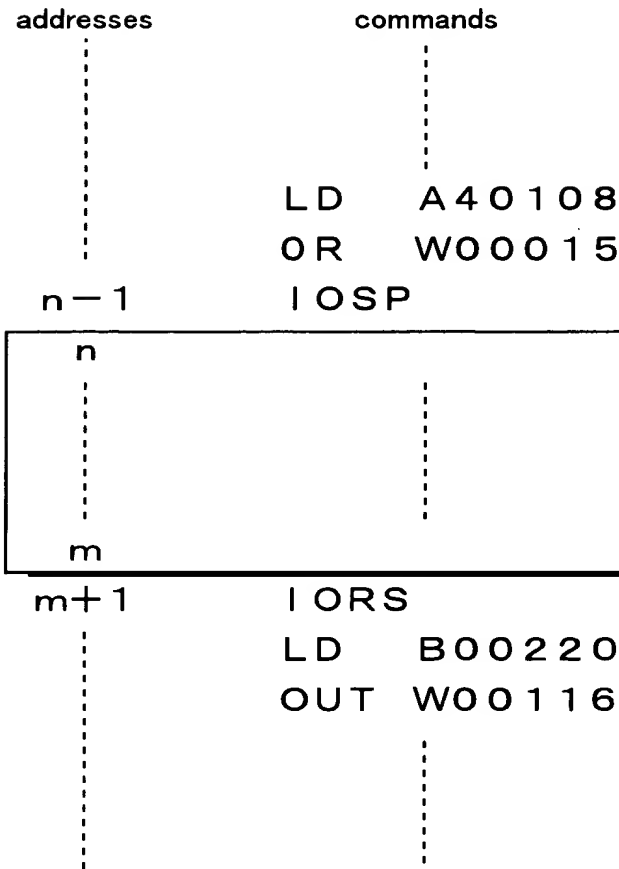


FIG. 9

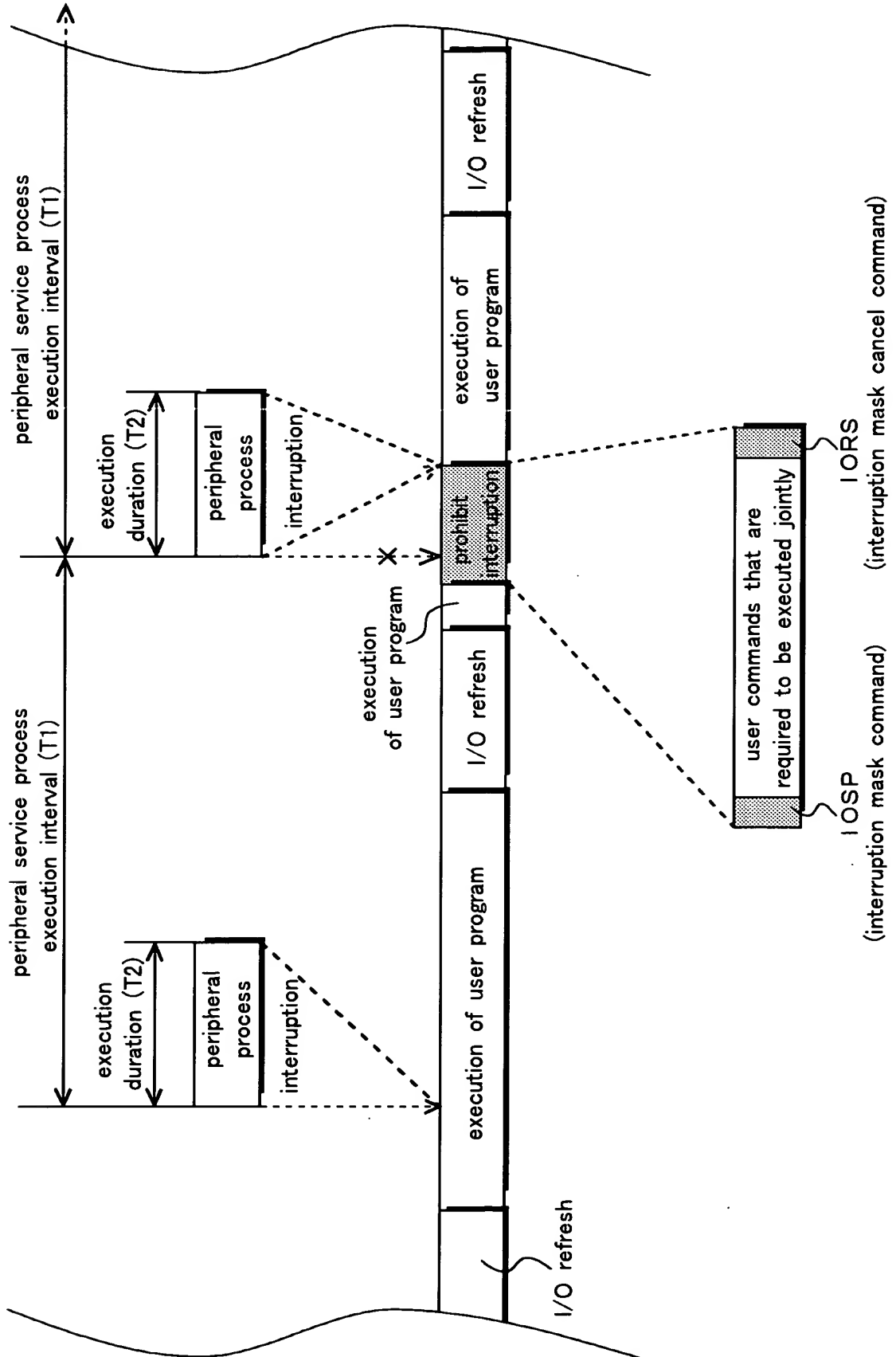


Fig. 10

FIG. 10

Fig. 11

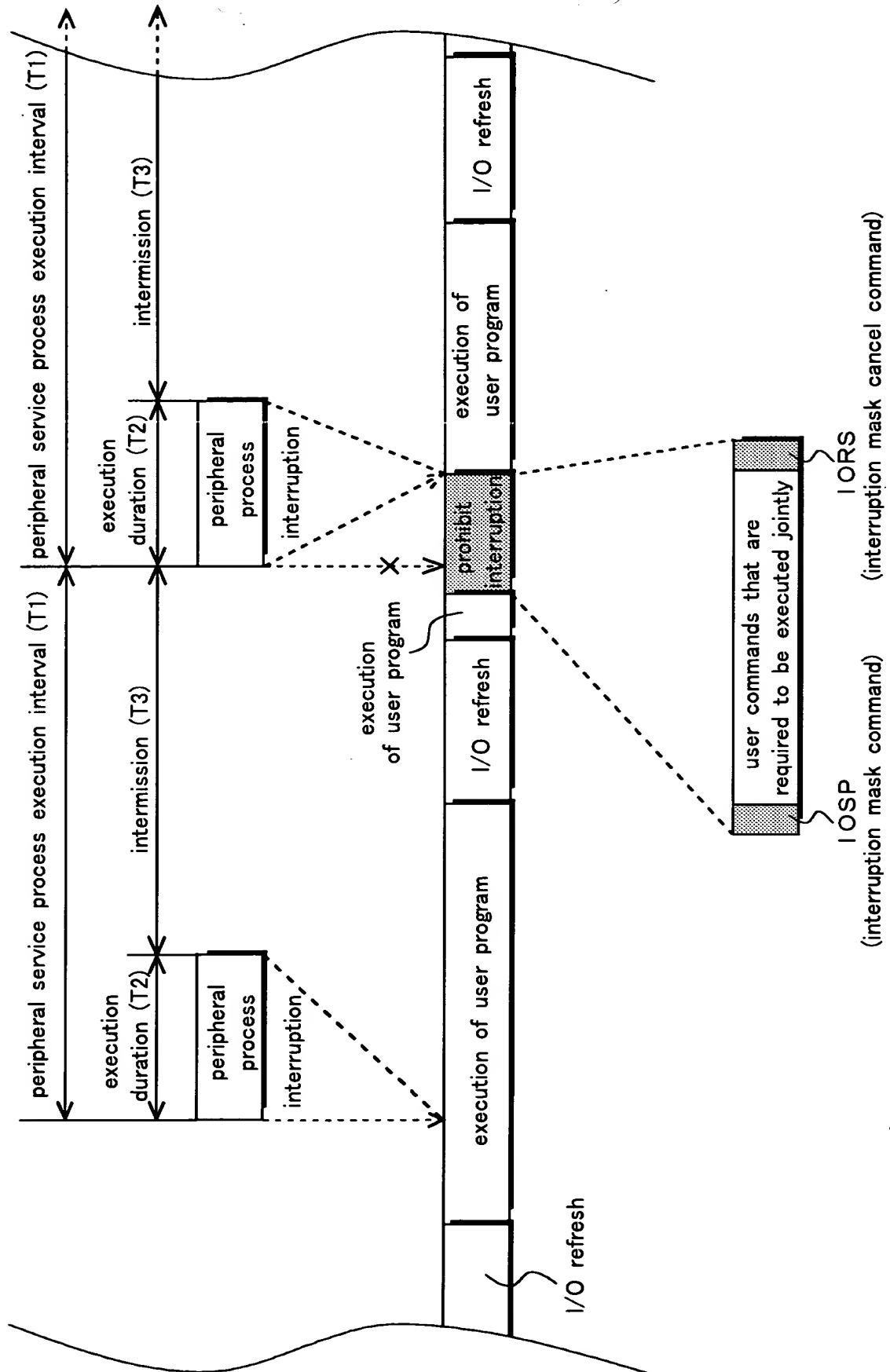


Fig. 12

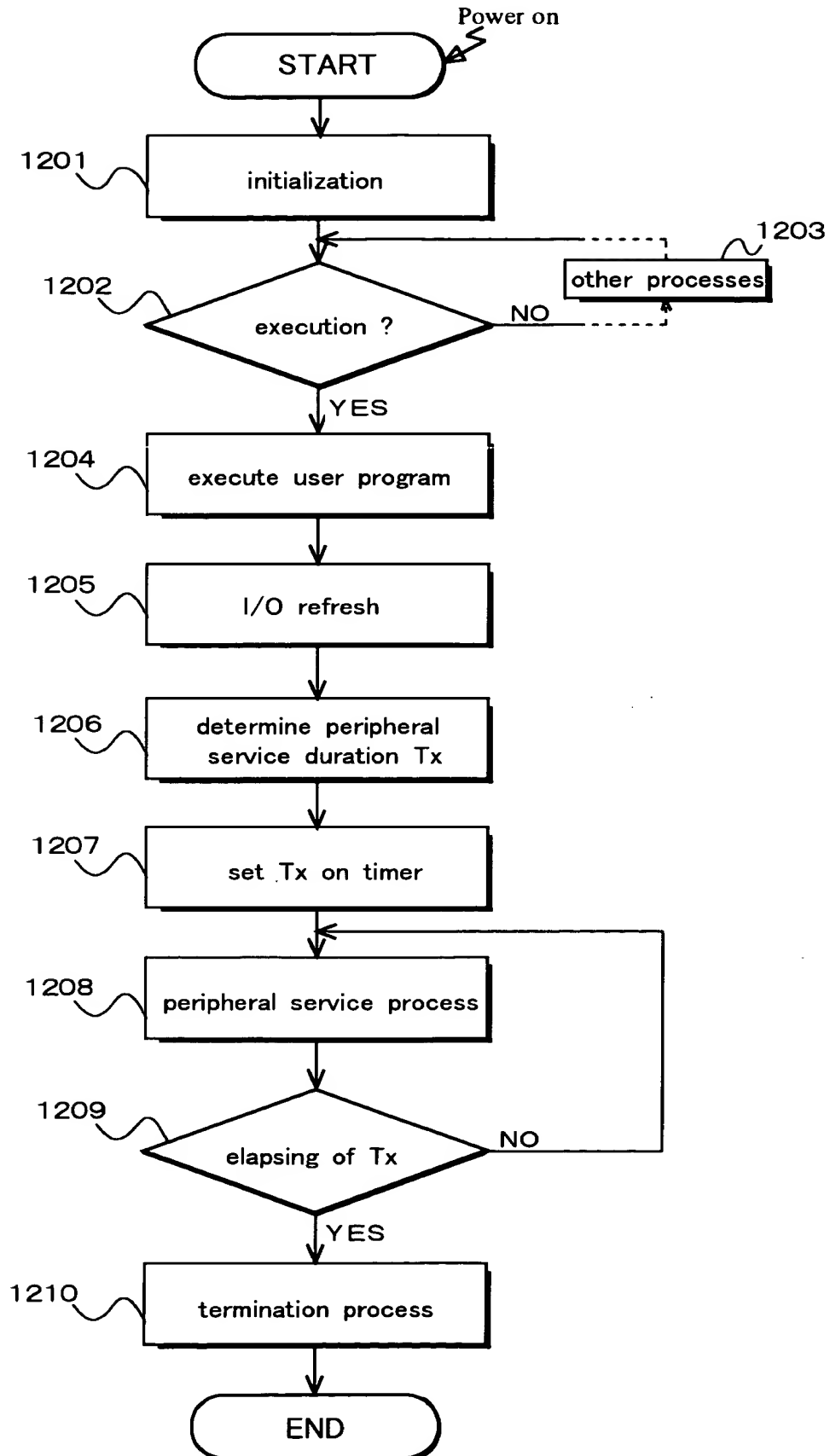


FIG. 12